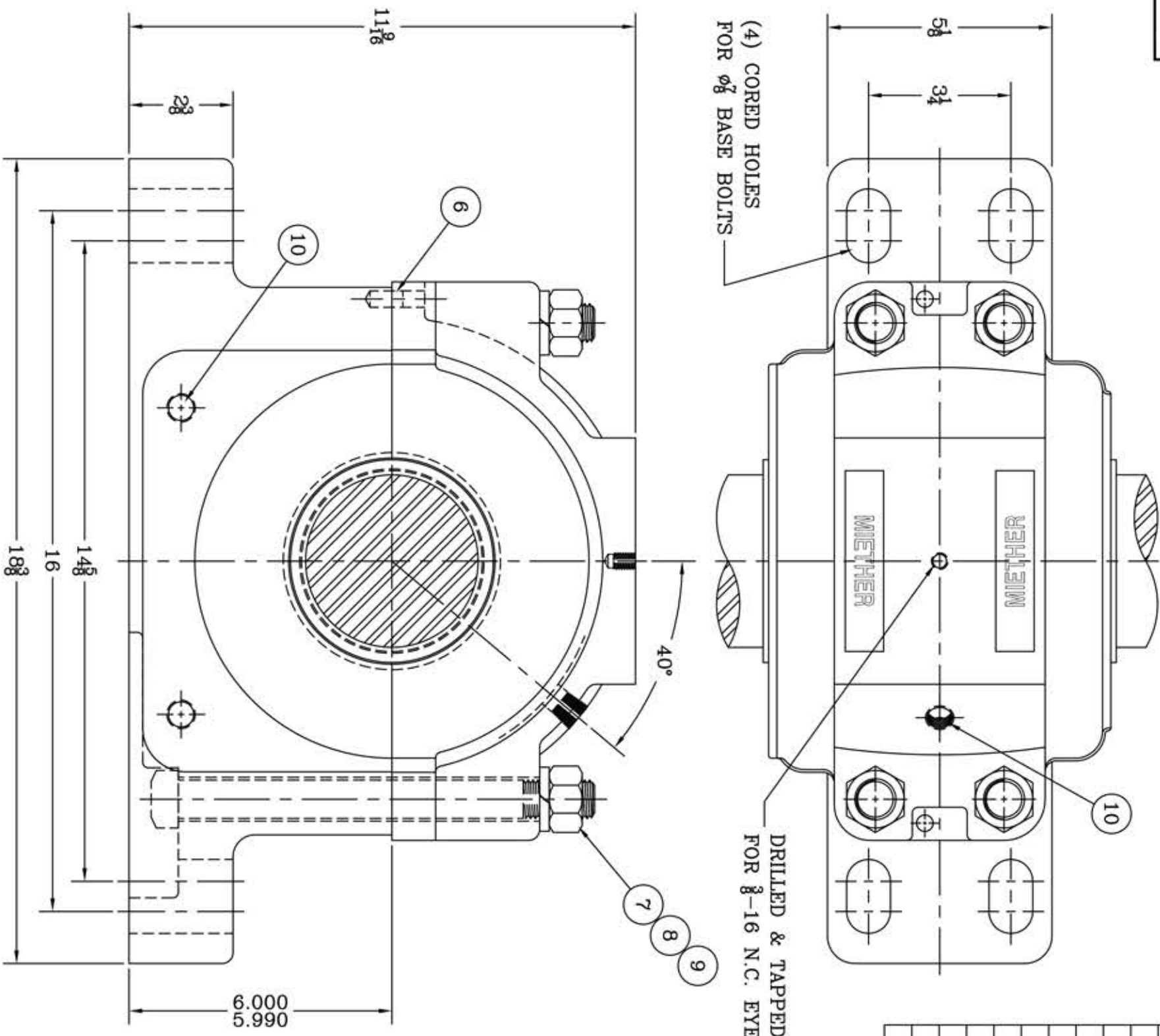
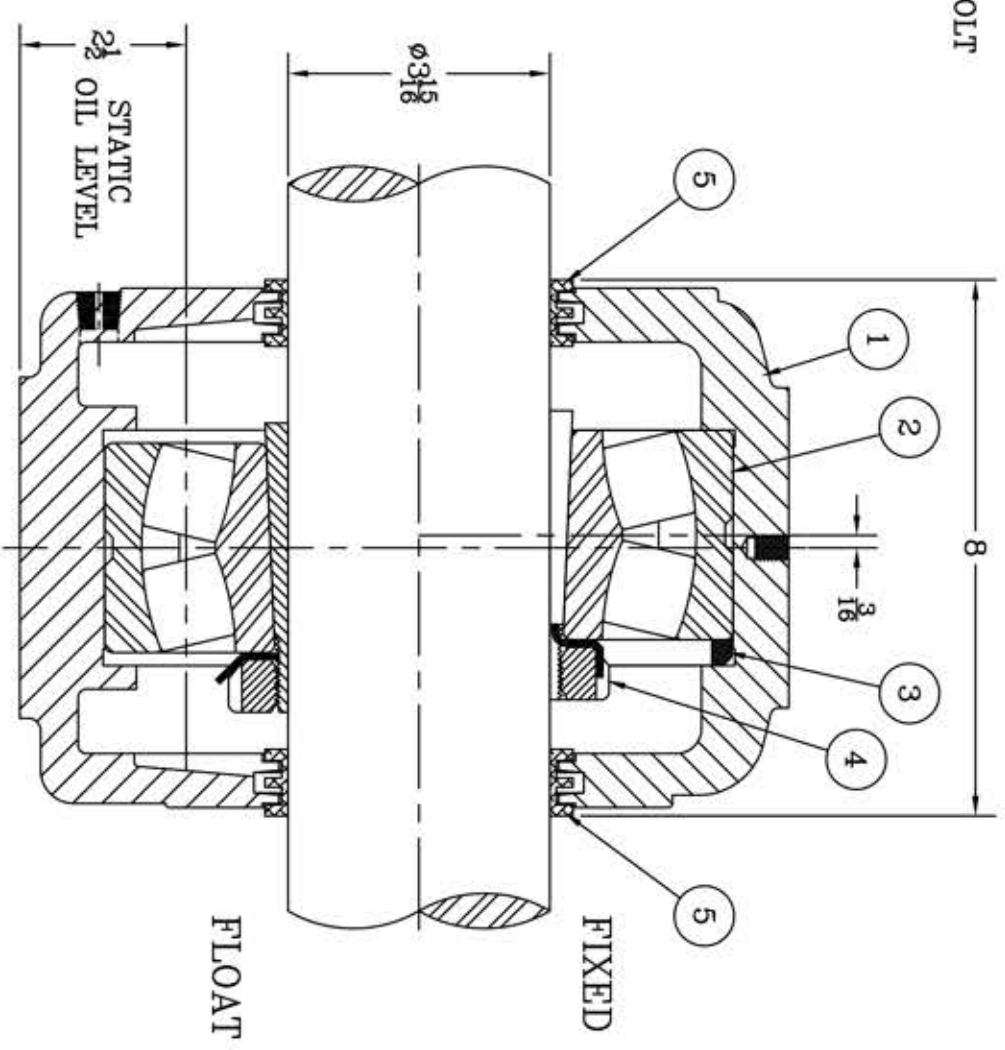


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C-14505



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SAF 622 03-15	C-13185	1 1
2	SPHERICAL ROLLER BEARING	22322K/W-33	1 1
3	STABILIZING RING SR-0-22	A-24338	1 0
4	ADAPTER SNW-122 03-15	24388	1 1
5	TRIPLE SEAL RING LER-109	A-10495	2 2
6	DOWEL	ø8 x 3/4 LONG	2 2
7	CAP BOLT SQUARE HEAD	7-9 NC x 9/8 LONG	4 4
8	CAP BOLT HEX. NUT	7-9 NC	4 4
9	LOCKWASHER	7 SPLIT MED.	4 4
10	PIPE PLUG	3-18 NPT	3 3



REDRAWN FOR CONFORMITY
RWB per KAB
5-5-04

REDRAWN ON COMPUTER by
OMI 3-14-01

REVISIONS

SYMBOL	DESCRIPTION
C	16
D	32
E	63
F	125
G	250
J	500
K	1000

TOLERANCE: UNLESS OTHERWISE SPECIFIED

FRACTIONS $\pm 1/32$ " ANGLES $\pm 0^\circ 30'$

DECIMALS $\pm .005$ WELD $\pm 1/16$ "

CASTING $\pm 1/16$ "

A.I.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY
BEARING PRODUCTS
ODESSA, TX. USA

SAF 22622 03-15
ASSEMBLY DRAWING

SCALE HALF
DRAWN CJ
DATE 4/20/71
CHK:

ASSEMBLY NO.
DRAWING NO.
C-14505